



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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Split

D4775-041
Job Sheet 185693-A



Part No: D4775-041

Job Qty: 6 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/18

Job Tracking No:

Due Date: 11/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/21/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 30
110	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging1		9-89 DAS
							Packaging1-5		30 DAS
120	Small Fab	6 pcs		11/16/18	0.00	2.49	Small Fab		9-89 30 DAS
							Small Fab-7		DAS 9-89
130	QC	6 pcs		11/16/18	0.00	0.00	QC5		DEC 28 2018 68
140	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging3		9-89
							Packaging3-2		DEC 31 2018
150	QC21-SA	6 Ea		11/16/18	0.00	0.00	QC21		DEC 31 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: _____ 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	12 Ea (2 ea)	90-Start up Operation	
D4776-1	Basket Strut Clevis	6 Ea (1 ea)	90-Start up Operation	
D4776-5	Spacer	24 Ea (4 ea)	90-Start up Operation	
D4777-1	Rod End Bearing	6 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	12 Ea (2 ea)	90-Start up Operation	
MS21209-F615	Heli-Coil	6 Ea (1 ea)	90-Start up Operation	
D4775-1	Strut Tube	6 Ea (1 ea)	110-Packaging	

5136801

5140670

DAS
70
9-89

25

70
1988

1988

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	12	271	0
	D4776-1	6	20	0
	D4776-5	24	96	0
	D4777-1	6	29	0
	MS21042L3	12	2,686	0
	MS21209-F615	6	96	0
110-Packaging	D4775-1	6	40	0
Part Specifications				
Specifications could not be found.				

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Strut Assembly
UNITED STATES
PART NO: D4775-041
Serial No/Batch: S140599
Revision:
Operation:
Change NO:
Packaging

Mfg Date: 12/28/18
 Job No: 105693-A



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Split
8

D4775-041
Job Sheet 185693



Part No: D4775-041

Job Qty: 14 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

007199

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1	6	DEC 21 2018
110	Packaging	14 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-5	9-89	
120	Small Fab	14 pcs	11/16/18	11/16/18	0.00	5.81	Small Fab-7		
130	QC	14 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
140	Packaging	14 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		
150	QC21-SA	14 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: _____ 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	28 Ea (2 ea)	90-Start up Operation	5123685
D4775-1	Strut Tube	14 Ea (1 ea)	90-Start up Operation	5123685
D4776-1	Basket Strut Clevis	14 Ea (1 ea)	90-Start up Operation	5120180
D4776-5	Spacer	56 Ea (4 ea)	90-Start up Operation	5119996 X32 5131231 X24
D4777-1	Rod End Bearing	14 Ea (1 ea)	90-Start up Operation	5124986 X3 5116883 X11
MS21042L3	Nut	28 Ea (2 ea)	90-Start up Operation	5132364
MS21209-F615	Heli-Coil	14 Ea (1 ea)	90-Start up Operation	5124658 X7 5131186 X7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	28	305	0
	D4775-1	14	40	0
	D4776-1	14	34	0
	D4776-5	56	152	0
	D4777-1	14	43	0
	MS21042L3	28	2,768	0
	MS21209-F615	14	110	0

Part Specifications

Specifications could not be found.

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